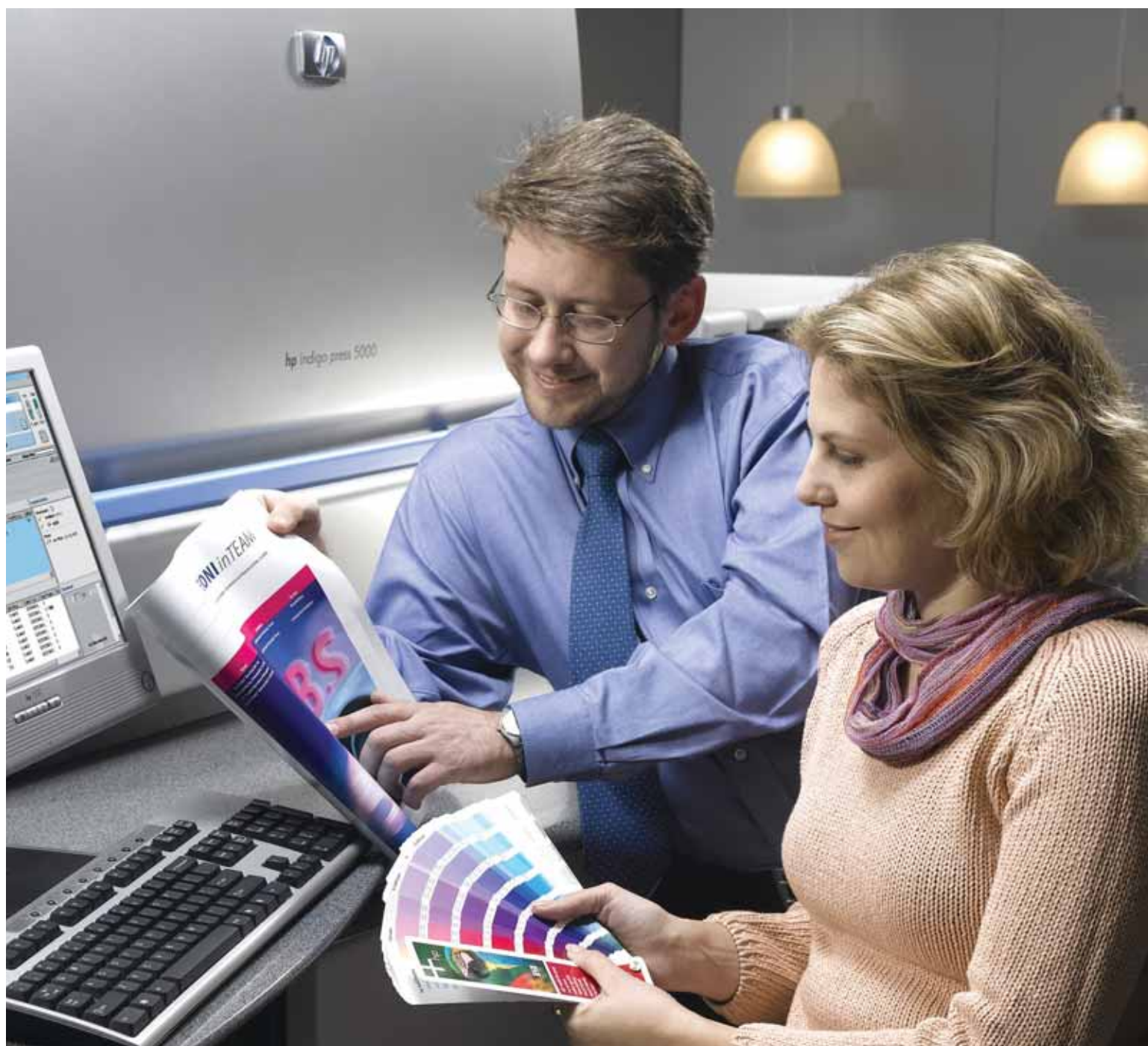




HP Indigo press 5000

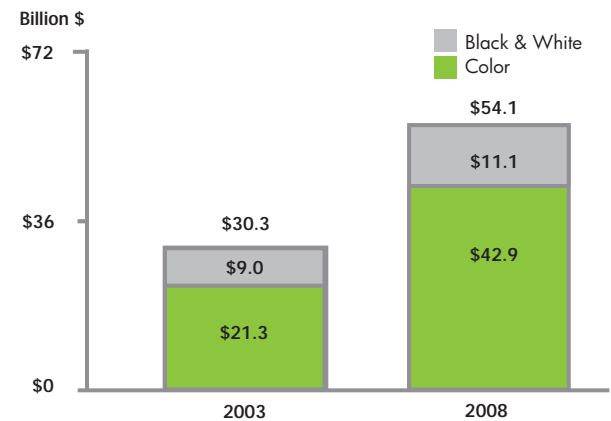
The high-performance solution for profitable, color digital printing



“We’ve printed nearly 2 million impressions on the HP Indigo press 5000 in the 2 months that we’ve had it installed and running.”

Christopher D. Wells, President & CEO,
LaVigne, MA, USA

Fig 1: Retail value of print on demand – Color and Black & White
Source: CAP Ventures, Dec. 2003



The state of print: new challenges, new markets, new opportunities

As a commercial printer, you are no doubt very familiar with the opportunities, as well as the challenges, within the printing industry. Of course, the most dominant trend in today's printing industry is the digitization of virtually all forms of communication and information. Everything that can become digital is doing just that.

The digital era has created a quantum leap in speed, flexibility and opportunity for commercial printing. Greater options and more sophisticated demands. More creative business methodology and more innovative tools. Your challenges, of course, include the ever-present competition, as well as industry consolidation, changing technologies, tighter margins and a host of new and more complex customer demands.

Why digital? Why today?

A transformation is underway in the commercial printing business – an evolution marked by just-in-time production and delivery, shorter run lengths, and customized collateral. It may even mean different data on every sheet. For you, it means being more creative, more responsive, more profitable and better equipped to keep pace with the market.

In short, your customer requires close personal attention and the highest quality printed products. At the same time, they seek a commercial printer who can partner with them to make the most of their budgets and ensure long term business success. Commercial printers must work more closely with their corporate clients – and with new people inside the corporation, such as marketing, IT, finance, and creative services. Today, these are the departments that are playing a much larger role in what is being printed. Thus, commercial digital printers are much more than printers.

The solution to the new demands is clear – production quality digital printing and more advanced, efficient workflows. The digital era has seen the advent of new and highly sophisticated players. It has introduced a more complex market structure, requiring broader roles for printers and greater collaboration with partners to produce more attractive and more effective products than your competitors.



The time for the HP Indigo press 5000 is right now!

To stand out in the marketplace, you now need to offer customers the latest industry capabilities and the most advanced technology products. You also need a more complete solution. And HP has more to offer with HP Indigo technology – the world’s most advanced color digital presses. HP also has the resources, the innovation, the tools, the partners, and the support system that can transform your business.

To meet the tough challenges of today’s printing market, you need HP’s high-quality start-to-finish solutions and unequalled support. Today, these solutions complement the most versatile, productive printing press on the market, the HP Indigo press 5000.

“Having the HP Indigo press 5000 definitely gives us a competitive edge. It gives us a competitive edge with other digital printers as well, not just conventional printers.”

Douglas W. Powell,
President/CEO
Award/Vision ps, IL, USA

Answering the call for productivity, profit and quality

HP also knows that print service providers who are considering the acquisition of a digital press must ask some tough questions:

- Will a digital press perform with the reliability, continuous use, hands-off automation and low maintenance that I need to justify the purchase?
- What new business opportunities will it help me generate? What new industry trends can I leverage with digital printing?
- What kind of quality can I expect? Will it match the offset output that my customers demand?

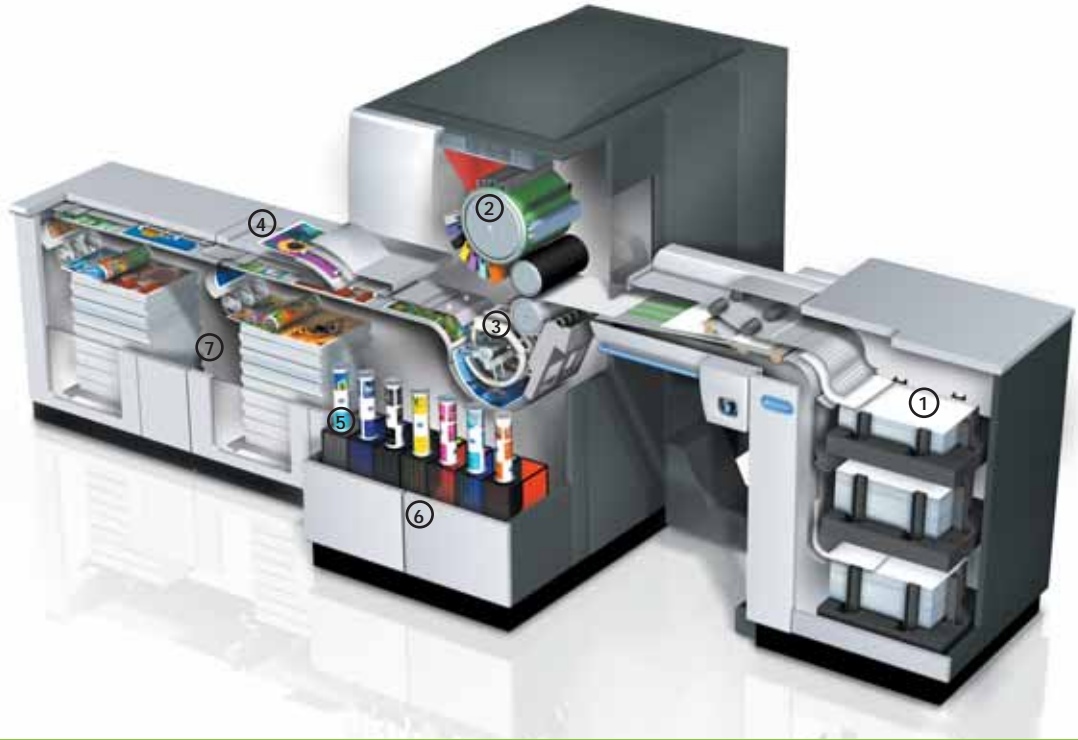
The HP Indigo press 5000 provides the right answer at the right time for each of these critical issues, including:

Productivity on a grand scale. You’ll be amazed to see how quickly your HP Indigo press 5000 starts to pay dividends. From an affordable initial investment, you have a complete digital solution that integrates seamlessly within your environment, operates with ease and delivers maximum utilization.

Profitable, new business opportunities. Looking for new revenue sources? The HP Indigo press 5000 is an ideal choice for commercial printers who want to provide digital, full-color, offset quality for emerging applications, such as marketing collateral-on-demand, personalized direct mail, versioned manuals, and photo-related services.

For print quality, only the best will do. High quality output will always be important to you and your customers. That’s why HP Indigo prides itself for continually delivering the finest color quality in the digital printing industry – true offset look and feel.

1. Three separate paper input trays assure easy loading and printing on multiple substrates.
2. HP's Electrolnk technology delivers industry leading image reproduction and offset quality output.
3. HP Indigo's patented auto-duplex system delivers highly reliable two-sided printing.
4. Proofing output tray assures quick, easy reviews of print job samples.
5. Printing up to 7 colors widens your color gamut.
6. Easy-to-maintain ink system helps maximize uptime and press utilization.
7. High-capacity gang stackers, with job offset, makes post-processing easy. Up to 3 additional gang stackers.



High utilization and extra automation

The last thing you need is a new press that monopolizes your staff's time and effort. To help minimize operation costs, the HP Indigo press 5000 delivers true continuous printing, an impressively high utilization rate, low-touch paper handling, automated workflows and simplified maintenance requirements.

To minimize operator intervention, three paper-feeding trays help reduce paper switching and accommodate multiple substrates. An advanced paper transport system requires no adjustment when changing paper type. A high-capacity paper stacker increases productivity by enabling you to unload while printing. It provides a 23.6" (6,000 sheets of 80 lb. text) stack capacity and 1" (300 sheets of 80 lb. text) holding tray for creating proofs and monitoring print quality. One stacker is standard, with three additional stackers available as an option. An offset stacker also allows easier separation of collated document sets.

The HP Indigo press 5000 operates at throughput speeds to meet all your schedules and deadlines: 4,000 4-color 8.5" x 11" images per hour (two-up); 8,000 2-color or single-color 8.5" x 11" images per hour (two-up); and, 16,000 full monochrome (1/0) 8.5" x 11" images per hour (two-up).

The HP Indigo press 5000 is the ideal solution for high-value applications, such as marketing collateral, direct mail, manuals and photo specialty services.

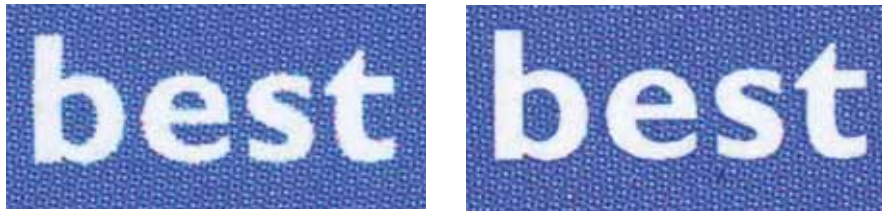
1- and 2-color print jobs: twice the speed with half the cost. Imagine the possibilities for printing up to 16,000 black and white pages per hour. Now, in a single press, black and white print service providers and digital printers can easily migrate to color. For operations looking to expand their offering into monochrome, highlighted and mixed-color jobs, the HP Indigo press 5000 is a high quality universal device for a wide range of applications – financial reports, product data sheets, manuals and educational books.

With a new digital front end (DFE) – the HP Press Production manager – the HP Indigo press 5000 features a unified user interface to simplify job management, a powerful onboard RIP for fast reliable job processing, and easy on-press workflow management. In addition to the job offset on the HP Indigo press 5000, a divider sheet provides convenient, easy separation between jobs.

Engineered to minimize operator intervention and maximize press utilization, the HP Indigo press 5000 delivers convenient, reliable electronic collation, automatic duplexing, seamless job changeovers and advanced color personalization technology.

To make sure the vital training and ramp-up processes go as smoothly as possible, the HP Indigo press 5000 features convenient on-press documentation. Using worldwide standards for procedures and working methods, the unique on-press documentation system

Fig 2: HP Adaptive Half-toning



Without HP Adaptive Half-toning

With HP Adaptive Half-toning

automatically delivers information for three main areas: error messages, to help solve a problem; routines, to guide operators through daily, weekly, and monthly tasks; and general maintenance tasks, such as replacing blankets.

Like all HP Indigo digital presses the HP Indigo press 5000 offers a consumables pricing program that lets you pay as you print, as well as a one-year warranty. To keep your cost per page low, our “no commitment” consumables program allows you to purchase consumables without worrying about business fluctuations. The one-year warranty reduces operating cost during that critical first year of ownership.

Offset look and feel – in a digital solution

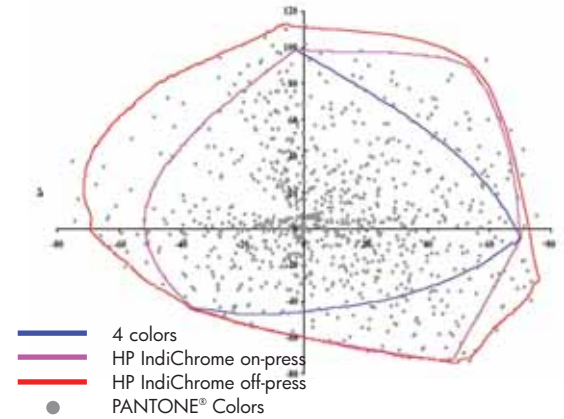
Liquid ink technology means higher quality. Only HP uses a liquid ink-based electrophotographic digital printing technology – creating a powerful printing process that surpasses the quality and capabilities of all competing technologies. HP’s unique ElectroInk is the key technology that differentiates the print quality of HP Indigo presses in the market – the only color process in digital printing that surpasses the quality and color range of offset printing.

This patented process creates high definition imaging that pops with vibrant color and sharp text – at 812 x 812 dpi and up to 812 x 1,624 dpi when printing in high resolution mode and up to 230 lines per inch. With precise control, HP ElectroInk is applied in thin layers of sub-micron-sized particles to conform to paper surfaces at high speed. The translucent nature and consistent gloss of HP ElectroInk lets the reflective characteristics of any paper shine through – resulting in the offset-like quality performance of traditional inks.

HP Professional PANTONE® Emulation technology. PANTONE emulation for CMYK with ICC profiles provides optimized simulations for both the press and the specific media. The HP Professional PANTONE® Emulation technology enables accurate simulation of

Fig 3: Color range capabilities

CMYK vs. HP IndiChrome on-press and off-press



PANTONE colors in a job. Simply use PANTONE solid color names for graphical elements throughout the printing, proofing and production processes.

HP IndiChrome expands the color gamut. The HP Indigo press 5000 prints up to 7 colors – expanding the gamut of colors beyond competing digital print technologies. It also offers additional capabilities enabling maximum color production flexibility, such as:

- **HP IndiChrome on-press** – PANTONE solid colors are simulated using CMYKOV values that give the widest color gamut in commercial digital printing and the closest results to the original PANTONE solid colors. The new IndiChrome on-press tables are based on the latest PANTONE tables. (See Fig. 3)
- **HP IndiChrome off-press** – a PANTONE licensed printing process, enabling printers to specify special spot colors to be loaded on the press. These colors can be ordered on the HP Indigo website and manufactured by HP Indigo’s Special Ink Mixing Services, or they can be prepared on-site with the HP Indigo Ink Mixing System. HP IndiChrome off-press is PANTONE-licensed for spot color creation, using CMYK, as well as orange, violet, red, green, blue, bright yellow and transparent. It simulates 97% of the PANTONE Colors range, and enables the precise printing of matched brand and corporate colors. (See Fig 3)

HP Indigo Digital Matte ink. The newest member in the family of HP special inks, the stunning and sophisticated HP Indigo Digital Matte ink creates a differential gloss effect that adds a spot varnish look – an effect that always captures attention. As an on-press, in-line process, it’s incredibly convenient to use and won’t slow you down.

HP Adaptive Half-toning technology. With HP’s unique Adaptive Half-toning technology, the HP Indigo press 5000 analyzes text as it is being printed, and it intelligently adds dots to fill gaps at the edges. It’s your assurance of crisp, sharp text and images that enhance the quality of the printed pieces. (See Fig 2)

“We strongly believe in HP’s technology and we don’t think that there’s anything on the market that can match this liquid ink quality and the flexibility of going from one job to another.”

Douglas W. Powell, President/CEO,
Award/Vision ps, IL, USA



HP Press Production Manager – a giant step forward in performance and ease-of-use

The HP Press Production Manager is HP’s new multi-dimensional workflow workhorse – combining a high performance RIP with on-board Internet connectivity and advanced color management technology.

HP Production RIP. The on-board HP Production RIP supports the most popular open industry standards, such as PDF 1.5, PPML and others. The job ticket is based on the JDF standard. You can simultaneously RIP and print jobs. With the optional HP RIP Expansion Rack you can scale up easily for multi-RIP operation with two or four additional external RIPs, thus optimizing press productivity for highly complex jobs.

HP web-to-print connectivity. With a high bandwidth, gigabit LAN for data transfer, accepting and processing press-ready, web-to-print jobs has never been faster or easier. HP supports popular third-party solution providers with connections linking their web-to-print workflows directly to the HP Indigo press 5000.

Full ICC workflow The HP Indigo press 5000 manages all types of color data from incoming files – Postscript, PDF, JPEG, TIFF, and others – right down to the component level for individually embedded color elements. State-of-the-art automation for color management eliminates complex, time-consuming conversions. Simply use the full ICC workflow to ensure precise color control of all stages of color manipulation. For more stringent color requirements, you can also import custom profiles.

HP CMYK Plus technology. HP’s CMYK Plus technology saves significant amounts of time for producing CMYK files. Without operator involvement, it produces output that is consistent with offset press quality. Plus, it adapts lightness and maximizes color saturation to take greater advantage of the press’ color gamut. HP’s CMYK Plus technology provides predictable and outstanding color across a range of HP devices – for example, to a large format HP Designjet – without employing complicated procedures. As mentioned, HP Press Production Manager provides effortless control for HP Professional PANTONE® Emulation and ICC workflow.

Improved font management. To enhance the ease-of-use of your workflow, the HP Indigo press 5000 features simplified font loading by providing a font hot folder for easy font installation. The high-performance HP Production RIP also provides font emulation capability for Latin characters to expand the commercial printer’s capability to print customer jobs.

HP Remote Production Manager. Offering maximum simplicity in off-press management, the HP Remote Production Manager provides convenient, remote access to workflow management and press/job status for shop managers, prepress operators, and other shop personnel who want to monitor printing away from the press. The HP Remote Production Manager is easy to install and will run on both Microsoft and Macintosh computer platforms. For additional workflow enhancement, the HP Indigo press 5000 enables file export of high resolution PDF files, providing you with a remote preview of a post-RIP composition proof.

Workflow partners:

Personalized Direct Mail



Manuals



Finishing partners:

Personalized Direct Mail and Manuals



Personalized Direct Mail specific



Manuals specific



The power to transform your business

The HP Indigo press 5000 supports a wide range of solutions provided by leading third party partners to optimize workflow and finishing – and to assure the most effective end-to-end solution for your business and market.

Collateral-on-demand, web-to-print

- **Printable Technologies** is a real-time, integrated business communication platform that effectively links corporate enterprise clients with service providers, commercial printers, advertising agencies and suppliers.
- **Press-sense iWay Prime** is an online solution tailored to small to middle-sized print providers, with tools such as full PDF workflow, scalable print management, online ordering, price quoting and variable data.
- **Pageflex Storefront** offers a complete package for the rapid deployment of customized internet-based print ordering sites. Through a simple point-and-click interface, companies can define, auto-generate and manage web-to-print document customization sites.
- **Creo Print On-Demand Solutions (PODS) Web Composition Solution** is robust, fully automated variable data printing solution for creating personalized direct mail, document versioning, targeted catalogs and other custom-printed documents for use in 1:1 marketing campaigns.

Variable data printing (VDP)

- **Printable's DL Formatter** is an easy-to-use variable data application for creating high quality, one-to-one, personalized print and online communications.
- **DirectSmile** offers the world's first technology for true image personalization.
- **GMC PrintNet T Triple Suite** is an integrated document design and marketing automation solution enabling transactional, promotional, and one-to-one communications.
- **XMPie's uDirect™** is a convenient desktop VDP solution for creative professionals to produce personalized 1:1 communications.
- **XMPie PersonalEffect™** is a robust variable data publishing solution enabling enterprises and their marketing service providers to develop highly customized, information-driven campaigns.
- **QuarkXclusive XTensions** software enables designers and other Quark users to leverage the growing opportunities in variable data printing and easily produce targeted, one-to-one documents.

Color management. GretagMacbeth offers a variety of color management software and hardware solutions that can be combined to meet requirements of various workflows. GretagMacbeth solutions can be used with the HP Indigo press 5000 software to expand the color management capabilities with custom ICC profiles.

Prepress imposition. Ultimate Technologies' Impostrip solutions support applications such as VDP, web-to-print, label production and industrial printing.



PDF workflow. OneVision Speedflow enables standardized documents to run seamlessly through print and media production.

Hybrid workflow management. HP has partnered with Heidelberg Prinect® and Agfa :ApogeeX® to link these workflow solutions to the HP Indigo press workflow. These solutions enable commercial printers who operate a hybrid printing environment of analog and digital presses to create high efficiency workflows based on open standards, maintaining offset quality for higher value pages and realizing new business opportunities.

HP Indigo Printing Papers. Readily available in both uncoated and coated ranges, HP Indigo Printing Papers enable you to offer customers a broader range of digital solutions. Everything you need in a substrate has been incorporated in the line of HP Indigo Printing Papers – cost efficiency, convenience, reliability, run ability, availability, quality and above all, flexibility.

Fully optimized finishing solutions

Your HP Indigo press 5000 works seamlessly with leading, high quality finishing solutions – many of which are already in use in commercial print businesses. That simplifies the integration of the HP Indigo press with little or no disruption to your workflow environment. Recommended HP finishing partners include:

Duplo PDC finisher booklet maker – an easy-to-use near-line modular system designed specifically for digital printers to deliver finished products in one pass

Duplo DC 645 slitting, cutting and creasing solution – a near-line system that automatically slits, cuts and creases a sheet in one pass, producing professionally finished, full-bleed documents.

Dorn SPE UV coating – seals the sheet and offers protection against mechanical rub, adding special appeal through gloss, matte, satin and other finishes.

Morgana AutoCreaser creasing solution – a comprehensive solution that eliminates the problem of cracking while folding digitally produced output.

Morgana DigiFold creasing and folding solution – an automated solution using a creasing rule and matrix that creases the substrate before feeding it into the folding unit.

Horizon BQ-270 perfect binding solution – a one clamp perfect binder that is ideal for on-demand short-run digital printing environments.

Horizon HT-30 3-knife trimming solution – fully automatic three-knife trimmer.

Horizon APC 61II guillotine cutter – a programmable hydraulic cutter that provides highly accurate cutting, durability and simple operation.

MBO/hohner DIGI-Finisher HSB 7000 saddle stitching solution – a highly effective combination of buckle fold and plow fold in one unit, the DIGI-Finisher processes signatures in the exact same order in which they are produced from the digital printing press – with consecutive contents and page numbers. An intelligent barcode control and monitoring system guarantees trouble-free stitching.

HP also offers a new version of HP Indigo Yours Truly Designer (YTD), a prepress tool that supports automatic generation of barcodes for the PDC finisher and the DC-645.



Tap in to new markets

Digital printing with the HP Indigo press 5000 helps open a large addressable market of new revenue opportunities, including:

- **Marketing collateral-on-demand** – helping businesses create brochures, flyers and catalogs with more efficiency than ever before.
- **Personalized direct mail** – producing a range of postcards, inserts, and self mailers that generate higher response rates and more qualified sales leads.
- **Versioned manuals** – enabling manufacturers such as automakers to supply owner manuals in multiple languages and fade-resistant color.
- **Photo-specialty services** – producing high quality, bargain-priced photos, personalized calendars, photo albums, holiday photos, greeting cards and postcards.

The HP Indigo press 5000 is your key to providing customers with affordable short-run printing – as few pieces as one – as well as quick turnaround printing to accommodate last minute requests. Yet the new applications available to you simply go on and on, such as: corporate collateral using special colors to comply with branding requirements; 1- and 2-color documents to meet a wide range of customer requirements; prototypes of marketing materials for testing; fashion and food promotion material, where quality and color accuracy are key; point-of-sale promotions, where visual impact drives buyer interest; high value, one-to-one messaging for sales brochures and full color financial statements; database management services, and much more.

Flexible HP financing programs

When you acquire your digital publishing solution using HP Financial Services, you take advantage of competitive rates and flexible terms. You also enjoy the convenience of matching your payments with your revenue stream. Unlike most bank financing, HP Financial Services' plans provide terms, structures and resources customized to the needs of commercial printers.

Full support and service – to get you going and keep you running

HP's long-standing principle of "Total Customer Experience" focuses on the most important areas of customer satisfaction.

For starters, every new HP Indigo press 5000 customer receives a valuable, informative 'Welcome Pack' that includes business development materials and colorful print samples. HP's post-installation services assure that you are operating at maximum uptime and profitability. And our powerful global field organization is second to none in providing customer consultation, systems implementation, training and support. With your HP Indigo press 5000 you receive the following support programs:

Full setup and maintenance services

- Site preparation
- Workflow setup
- Remote diagnostics
- On-site field service
- Fast part delivery
- Hotline help desks

The HP Instant Support System. To keep your uptime at a maximum, HP's Instant Support System automatically alerts the Customer Care Center for a variety of problems that occur on the press. The system also allows the technician at the care center to remotely troubleshoot the press. This insures rapid problem resolution and maximum uptime.

“Productivity, flexibility, paper handling capabilities plus the silent operation of the HP Indigo press 5000, allow us to achieve a higher level of quality.”

Thomas Zlamal, Director of Media,
Production infowerk ag, Germany



World class training

- Operator training ranges from basic to advanced levels – designed to help you achieve maximum results from your press.
- Maintenance training teaches preventative and/or corrective actions, and gives the operator skills to perform quicker problem resolution with the support of the Customer Support organization.
- Shortly after installation, operators receive support from the Implementation Team to ensure that skills learned in the classroom are quickly transferred to the production environment during the ramp-up period.
- Visits to customer sites help assess infrastructure, technology and workflow, and create an individualized plan for integrating the appropriate HP solution.

The HP Indigo community. The global community of HP Indigo digital press solutions providers is linked via “My HP Indigo” (www.myhpindigo.com) – a secure online portal to vital tools, training and development materials for shop owners, press operators, sales representatives, and production managers. At “My HP Indigo” you’ll find:

- A supply ordering area
- Substrate provider locators
- Training modules
- Support manuals and downloads
- Technology solution catalogs
- Business optimization sales tools and templates
- Valuable case studies
- Subscription opportunities
- News and events
- HP IndigoServe productivity reports, and much more

HP: a global company, a world of benefits

The HP Indigo press 5000 embodies all of HP’s world-renowned value features: fast turnaround, cost-effective production, liquid ink offset quality, 7-color capabilities, a wide range of substrates and efficient variable data printing. Targeting the short-run on demand and personalized digital printing market, the HP Indigo press 5000 combines all of these key value features into a single compact, flexible, and robust printing solution.

Now commercial printers can print productively in the digital segment, transform their businesses and expand their customer bases. And they can also provide higher value services and critical digital asset management functions, all at a reduced total operations cost.

HP’s innovative ways to acquire new customers and sustain existing relationships are driving the digital publishing industry’s momentum. HP’s digital capabilities – complementary and compatible along the entire print supply chain – streamline your production process and enhance your ability to produce higher value digital color printing. In turn, higher value printing attracts customers, drives sales and means higher value returns for you.

No other company within digital printing matches HP’s global reputation for innovation and its tradition of services and support. No other company delivers greater across-the-board expertise. And no other company offers you such an accomplished array of start-to-finish digital print solutions. HP focuses on providing you with top value capabilities and results in return for your investment.

You can count on HP to work alongside you and to offer you a partnership supporting all the needs and facets of your business.

Call today and find out how you can transform your business.

Technical specifications

HP Indigo press 5000

Print engine specifications:

Printing speed	4,000 4-color 8.5" x 11" images per hour (two-up); 8,000 2-color or single-color 8.5" x 11" images per hour (two-up); 16,000 full monochrome (1/0) 8.5" x 11" images per hour (two-up; recommended with media of 62-138 lb.)
Image quality	812 x 812 dpi; 812 x 1,624 dpi when printing in High Resolution Imaging (HDI) mode
Line screens	144 (sequin), 160, 175, 180, 230 lpi
Image size	12.1" x 17.7" max.
Paper format	12.6" x 18.7" max.
Paper weight	55 (A1) lb. text – 130 lb. cover coated; 45 lb. text – 110 lb. cover uncoated
HP Indigo inks:	
Standard 4-color printing	Cyan, Magenta, Yellow and Black
HP IndiChrome 6-color printing	Cyan, Magenta, Yellow, Black, Violet and Orange
PANTONE Colors	PANTONE-licensed HP IndiChrome on-press 6-color printing, using CMYK, as well as orange and violet. PANTONE-licensed HP IndiChrome off-press ink mixing system, for spot color creation, using CMYK, as well as orange, violet, red, green, blue, bright yellow and transparent. HP Professional PANTONE Emulation Technology (PANTONE-licensed CMYK values for 4-color PANTONE simulation)
Paper input system	Two trays with 9.6" paper capacity (2,400 sheets of 80 lb. text); One tray with 3.3" paper capacity (830 sheets of 80 lb. text)
Paper output system	Autoduplex/Autoperfecting standard Main stacking tray with 23.6" stack height, with job offset stacking (6,000 sheets of 80 lb. text); Proof tray with 1" stack height (100 sheets of 80 lb. text)

Digital front end specifications:

Architecture	HP Press Production Manager with integrated Global Graphics Harlequin® on-press RIP, and optional expansion capability for additional Harlequin RIPs that provide scalable RIP power.
Software platform	Microsoft® Windows XP® Professional
Supported formats and standards	Postscript Level 3, PDF 1.5, PDF/X-1:2002a, PDF/X-3:2002, TIFF, JPEG, EPS, PPML, JLYT
HP Indigo Yours Truly Designer	Full-color personalization application

Optional equipment/configuration:

Expanded color capabilities	HP IndiChrome 5, 6 and 7-color printing; HP Indigo Ink Mixing System
HP RIP Expansion Rack	Accessory external rack for additional RIPs: One RIP is included, expandable to two or four RIP configurations. Each RIP is loaded on an HP Proliant DL series server, rack-mounted. Each server includes: Microsoft Windows 2003, 3.4 GHz Pentium 4 processor, DVD ROM (read only), 80GB SATA disk drive. Each system in a rack includes one 15" TFT5600 rack mount keyboard monitor.
HP Production Flow	Optional external digital front-end solution
Additional stacking units	Up to 3 additional stacking modules, each with a capacity of 6,000 sheets of 80 lb. text. Multiple stackers allow true continuous printing (unloading while printing).

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4AA0-3871EN, 3/2006

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